

Focus is on eliminating all 7 types of waste
<ul style="list-style-type: none"> ✓ Transportation ✓ Waiting ✓ Defect ✓ Motion ✓ Inventory ✓ Over-Processing ✓ Over-Production
<i>Eliminate - "Extra"</i>

Focus on reducing the 6 major losses of efficiency
<ul style="list-style-type: none"> ✓ Breakdowns ✓ Setup and adjustment loss ✓ Idling and minor stoppage ✓ Reduced speed ✓ Defects and rework ✓ Start-up and yield loss
<i>Eliminate - Lost Capacity</i>

