

Recommended Measures for Getting Started

Measurement Name	Frequency	Calculation
% Reactive Work	Weekly	Total Labor Hours for Emergency Work/ Total Maintenance Labor Hours
% PM-PdM Work	Weekly	Total Labor Hours in PM-PdM work/ Total Maintenance Labor Hours
% PM-PdM Compliance	Weekly	% of PM-PdM Tasks completed within 10% of scheduled frequency.
OEE	Real time if possible	% availability x % first time through quality x % performance
Ready to Go Backlog	Weekly	(Total Maintenance Hours of Ready to Go Work/ Total Workable Maintenance Hours available for the week)
% Schedule Compliance	Daily	(Work Scheduled and completed/Total Work Scheduled)
% Cycle Count Accuracy	Weekly	Total items counted with 100% accuracy/ Total items counted
Number of Stock Outages causing downtime	Daily-Weekly	Requested for stocked parts which are not available.
Corrective Work to PM and PdM Work Order	Weekly	Number of Corrective Work items per PM or PdM work order
Operator Inspection Check Compliance	Shift	Completion of Autonomous Maintenance Checks/ Total Scheduled Autonomous Maintenance Checks