

# STEPS TO ESSENTIAL EQUIPMENT CARE

1. Initial Detail Cleaning
2. Eliminate the Roots for the need to clean
3. Improve accessibility for cleaning and maintenance
4. Standardize Maintenance Activities (Operation and Maintenance)
5. Organize Workplace (Visual Work Control)
6. Develop General Inspection and Maintenance Skills
7. Autonomous Inspections
8. Essential Care Management (All level Audit process)

