

√	Valve Leaking at Packing Gland	
	Packing Gland is properly tightened- check torque	If Leak does not stop, plan downtime to check the remaining items.
	Packing Gland is at the end of useful life	Replace the packing gland with correct size and material. Assure packing ring butts are not aligned, and inspect for damage on the valve Stem.
	Improper Rebuild of the valve	Check for the correct number and type of packing glands. Assure orientation of the packing gland has the butts 180 and 90 Degree out and inspect for damage on the valve stem.
	Valve Stem is damaged	Replace stem and packing. Investigate why the stem damaged occurred: abuse, corrosion, erosion, fatigue, etc. Adjust PM program tasks appropriately.